

Zeeospheres® Ceramics, LLC

129 Valentine Drive, Lockport, Louisiana 70374

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Zeeospheres® Ceramics Improves Corrosion Resistance

In most coatings, use of **Zeeospheres® Ceramics** will measurably improve corrosion resistance. In general, this knowledge has come from reports of users as well as laboratory test data to quantify this improvement.

A major resin producer conducted a study to determine the effect of Zeeospheres® Ceramics vs. other materials on corrosion resistance and agreed to share a portion of their data.

A water reducible epoxy primer formula was used in this study. To accentuate the effect of Zeeospheres® Ceramics, a relatively weak vehicle system was employed.

Results are shown on the attached table, but highlights worth noting include:

- 1. In general, increasing levels of **Zeeospheres® Ceramics** produced coatings with increasing corrosion resistance.
- 2. Increasing levels of **Zeeospheres® Ceramics** also produced
 - Reduced material costs
 - Higher PVC's and solids
 - Little increase in viscosity
- 3. Compared to equivalent volumetric loadings of other low oil absorption extenders like barium sulfate¹, results with **Zeeospheres® Ceramics** showed:
 - A tripling of the hours to failure in the salt spray cabinet
 - Lower weight per gallon¹

Sincerely,

Jeffrey Strobel Sales Engineer

¹ (See results for formula 8 vs. formula 5)

Comparison of Zeeospheres G-200 vs Barytes in a Two Part Water Based Corrosion Inhibitive Primer

Panel	1	5	6	7	8	9
Formulating Constants						
PVC	30.4	40.2	30.4	34.9	40	45
Application Solids	41.3	41.4	41.6	44.3	45	44.8
AB Application Visc. KU	80	80	80	80	80	80
Part A						
Pb Sil	100	100	100	100	100	100
Part B	425	425	425	425	425	425
Fe Ox	125	125	125	125	125	125
BASO ₄	275	541	-	-	-	-
Zeeospheres <mark>G-200</mark>	-	-	150	211	291	385
Salt Spray Results on 2 Mil Films Over Bonderite 1000 Panels (ASTM B 117)						
House to Failure	160	226	FO4	FO4	F04	FO4
Hours to Failure	168	336	<mark>504</mark>	<mark>504</mark>	<mark>504</mark>	<mark>504</mark>
Observations: ASTM D 714						
Field						
Blisters	8MD	4VD	8F	8M	8F	8D
Scribe						
Blisters	8MD	4VD	8F	8M	8F	8D
Rust	Trace	Definite	Pronounced	Definite	Definite	Definite
Creep	4	3	7	4	2	2
S. 55p	•	5	•	•	_	-
Overall Ranking of Salt						
Spray Performance	6	5	4	3	1	2

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